

Maintenance

Aquatread underwater treadmills are designed to be low maintenance. Regular cleaning of machine and daily water management should ensure care-free operation and clear, good quality water. See also water management for guidance.

Door seals

Door seals have a life time of 18-36 months. They are available at most rubber suppliers or can be ordered from Aquatread and are quick and easy to change yourself.

UV clarifier lamps

UV clarifier lamps last about 18 months. A spare lamp is supplied with the machine and

Glass media in sand filter

Glass media in sand filter is washable and should not need replacing. It would need cleaning approximately once a year or longer depending on the workload. To clean remove and wash with any detergent, rinse thoroughly before replacing.

Conveyor belts

Conveyor belts should have a 4-6 year lifespan. A new belt can be supplied and fitted by any belting company near you. They will measure and fit the belt on site. Please contact Aquatread for assistance in organizing this.

Bearings and seals

The main drive has off the shelf, industry-standard **bearings** and **seals** available from a local bearing supplier. They are easily accessible from the outside without needing to remove the conveyor. The bearings and seals need no maintenance and can last several years.

Electrical components

Electrical components can be changed by your local electrician. Components should be available locally off the shelf. There are no specialised components. Electrical components have the manufacturers guarantee initially.

Pumps

The small circulation **filter pump** for the filtration and sanitizing system will need to be replaced depending on its run time and your work load. Our experience shows that facilities with high workloads usually need the filter pump replaced once a year. The **high volume IN and OUT pumps** are robust, industrial strength pumps and should last many years if the weir baskets are regularly cleaned of dog hair. (Out-pump daily and as needed for the In-pump).